

1    **ABSTRACT OF THE DISCLOSURE**

2            A light sculpture includes a base frame made of steel wires and having a form, a  
3    light string mounted around the base frame, a supporting frame mounted on the base  
4    frame to securely sandwich the light string with the base frame, and a thermoplastic  
5    layer applied to cover the supporting frame. After the application of the thermoplastic  
6    layer on the supporting frame, light from the light string is able to penetrate the  
7    thermoplastic layer to recreate the form of the base frame.